

Installation Accessories Specifications
(Transitions, Joiners, Reducers, Cove Cap and Cove Stick)

GENERAL
WARRANTY A. Warranty: Includes one-year warranty that products are free from defects in materials and workmanship.
PRODUCTS
ACCEPTABLE MANUFACTURERS A. VPI Corporation, (VPI), P.O. Box 451, Sheboygan, WI 53082-0451
MANUFACTURING TOLERANCES A. Precision control of gage to assure good fit.
ADHESIVES A. Accessories adhesive: VPI #180 Contact Cement.
ENVIRONMENTAL A. No lead. B. No heavy metals.
MATERIAL A. Thermoplastic Rubber (TPR)/Vinyl Alloy to ensure durability.
TECHNICAL PERFORMANCE A. Hardness: ASTM D 2240 – Shore A Durometer 83 +/- 3 B. Fire Resistance: ASTM E648/NFPA 253 – Critical Radiant Flux – Class 1 C. Smoke Density: ASTM E 662 - <450 D. Chemical Resistance: ASTM F 925 – Passes E. Slip Resistance: ASTM D 2047 – 0.5 SCOF
EXECUTION
EXAMINATION A. Ensure sub-floor is clean and free from dirt, paint, oil, grease, old adhesives and other extraneous substances. B. Beginning of installation means acceptance of surfaces and conditions.
INSTALLATION A. Sub-floor and Accessories shall be maintained at a temperature of at least 65F for 24 hours before installation. B. Cut to proper length. C. Follow instructions on VPI #180 label. D. Avoid getting adhesive on visible surfaces. E. Roll accessories after installation with a hand roller to ensure good bonding.
PROTECTION A. Prohibit heavy traffic for 24 hours after installation.
CLEANING A. Clean with mild detergent and water or Isopropanol. B. Do not use solvents to clean transitions.

Additional product information, including dimensions, available colors, and a MSDS, is available at www.vpiflooring.com.

VPI product samples are available upon request:

Phone: 800-874-4240

Fax: 920-458-1368

E-mail: floor@vpicorp.com Visit: www.vpiflooring.com